



Serial number:

C.E.A.P.R.

1, route de Troyes
21121 DAROIS
FRANCE

DR 400/180

Type certificate nr 45, dated May 10, 1972

Registration:
This publication includes the material required to be furnished to the pilot.
This aircraft must be operated within the operating limits specified in this flight manual.
Approval of issue 12 revision 2. D.G.A.C. SFACT IEF F. CARRETTE 24 mars 1995

THIS DOCUMENT MUST BE PERMANENTLY KEPT ON BOARD THE AIRCRAFT.

This issue is applicable from serial number 2216.

Document nr 1001587_{GB}

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LIST OF REVISIONS

Nr	DESCRIPTION	MODIFIED PAGES	DATE OF APPROVAL
1	Instrument pannel layoutCorrections	- 0.02; 1.10; 1.11; 1.13 - 1.12; 2.05	05 February 1992
2	 Corrections Noise measurement operation placards. Auxilliary fuel tank. Night VFR. Towing procedure 	- Cover page, i, ii, iii,, - 0.01 to 0.06; 1.05; 1.07 to 1.12; 1.13; 2.01, - 2.05 to 2.10; 4.05, - 4.10 to 4.12; 6.02; - 7.01 to 7.18	24 March 1995
3	Supplement 4: low voltageSupplement 5: GPS	- i, ii, iii, 7.01, 7.19 to 7.20 - 7.21 to 7.24	15 October 1997
4	 Corrections Addition of Lycoming O- 360 A1P Engine Supplement 5: GPS Supplement 6: S-TEC 55 Autopilot. Supplement 7: Sensenich 76EM895-0-58 propeller Supplement 8: IFR 	- Cover page, ii, iii, 0.03, 1.07, 1.09, 1.12, 2.06, 2.07, 3.02 to 3.06, 4.05 to 4.07, 4.11, 4.13, 4.14, 5.03, 5.05, 5.06, 7.01, 7.07 to 7.10 - 1.05 - 7.21 to 7.24 - 7.25 to 7.44 - 7.45 to 7.48 - 7.49 to 7.56	22 March 2002
5	 Corrections New pages Supplement 5 GPS	- Cover page, ii, iii, 2.06, 3.03, 3.06, 4.06, 4.13, 5.03, 5.06, 7.01 - iv, v - 7.21 to 7.23 7.57 to 7.66 - 7.67 to 7.70	2 8° MAR 2002

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Nr	Description	Modified pages	Date of approval
	Modified pages	Cover page, ii, iii,	
		v, 7.01	
6	Supplement 9: withdrawn	7.57 to 7.66	23 March 2005
	Supplement 10: withdrawn	7.67 to 7.70	
	Manufacturer details	First page	
	Updating	ii, iii, V	
	Electric schematic inserted	1.05 to 1.07	AFM APPROVAL
7	Fuel weight, placards	2.05, 2.08 to 2.10	EASA 10044946
	Updating of weight &		22 May 2013
	balance diagram	6.02	
	Supplement 2 withdrawn	7.01, 7.07 to 7.12	

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GENERAL

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LIST OF ABBREVIATIONS USED

tr/min or rpm Va	FootInchesNautical mileKilometerMeterCentimeterKnotMeter per secondRotation per minuteManeuvring speedCalibrated air speedNever exceed speedNever exceed speedStalling speed landing configurationStalling speed, flaps up positionIndicated air speedKilometer per hourHorse PowerHectopascalInches of mercuryMillibarPressure altitudeLiterImperial gallonUS gallon
_	
_	
-	Pound per square inch
lb	
kg	_
	Degrees Centigrade
°F	Degrees Fahrenheit
V	Volt
A	Ampere

LIST OF RADIO ABBREVIATIONS

ADF	. Automatic Direction Finder
ATC	. Air Traffic Control
COM	. Communication Transceiver
DME	. Distance Measuring Equipment
ELT	. Emergency Locator Transmitter
ILS	. Instrument Landing System
MKR	Marker Beacon Receiver
NAV	Navigation Indicator and Receive
AUDIO	Audio Control Panel
VFR	Visual Flight Rules
IFR	Instrument Flight Rules
VHF	Very High Frequency
VOR	VHF Omni-Range

CONVERSION FACTORS

feetinchesfeet/minutgallons (US)gallons (Imp)quarts (US)knots	XXXXXXX	33.86 = mbar 0.453 = kg
meters	XXXXXXX	0.02953 = in.Hg 2.205 =lb

BAROMETRIC PRESSURE CONVERSION TABLE

Below pressure in MILLIBAR or HECTOPASCAL the pressure in INCHES of MERCURY is indicated.

→mbar or hPa →in. Hg

									
950	960	970	980	990	1000	1010	1020	1030	1040
28.05	28.35	28.64	28.94	29.23	29.53	29.63	30.12	30.42	30.71
951	961	971	981	991	1001	1011	1021	1031	1041
28.08	28.38	28.67	28.97	29.26	29.56	29.85	30.15	30.45	30.74
952	962	972	982	992	1002	1012	1022	1032	1042
28.11	28.41	28.70	29.00	29.29	29.59	29.88	30.18	30.47	30.77
953	963	973	983	993	1003	1013	1023	1033	1043
28.14	28.44	28.73	29.03	29.32	29.62	29.91	30.21	30.50	30.80
954	964	974	984	994	1004	1014	1024	1034	1044
28.17	28.47	28.76	29.06	29.35	29.65	29.94	30.24	30.53	30.83
955	965	975	985	995	1005	1015	1025	1035	1045
28.20	28.50	28.79	29.09	29.38	29.68	29.97	30.27	30.56	30.86
956	966	976	986	996	1006	1016	1026	1036	1046
28.23	28.53	28.82	29.12	29.41	29.71	30.00	30.30	30.59	30.89
957	967	977	987	997	1007	1017	1027	1037	1047
28.26	28.56	28.85	29.15	29.44	29.74	30.03	30.33	30.62	30.92
958	968	978	988	998	1008	1018	1028	1038	1048
28.29	28.58	28.88	29.18	29.47	29.77	30.06	30.36	30.65	30.95
959	969	979	989	999	1009	1019	1029	1039	1049
28.32	28.61	28.91	29.20	29.50	29.80	30.09	30.39	30.68	30.98

REMINDER:

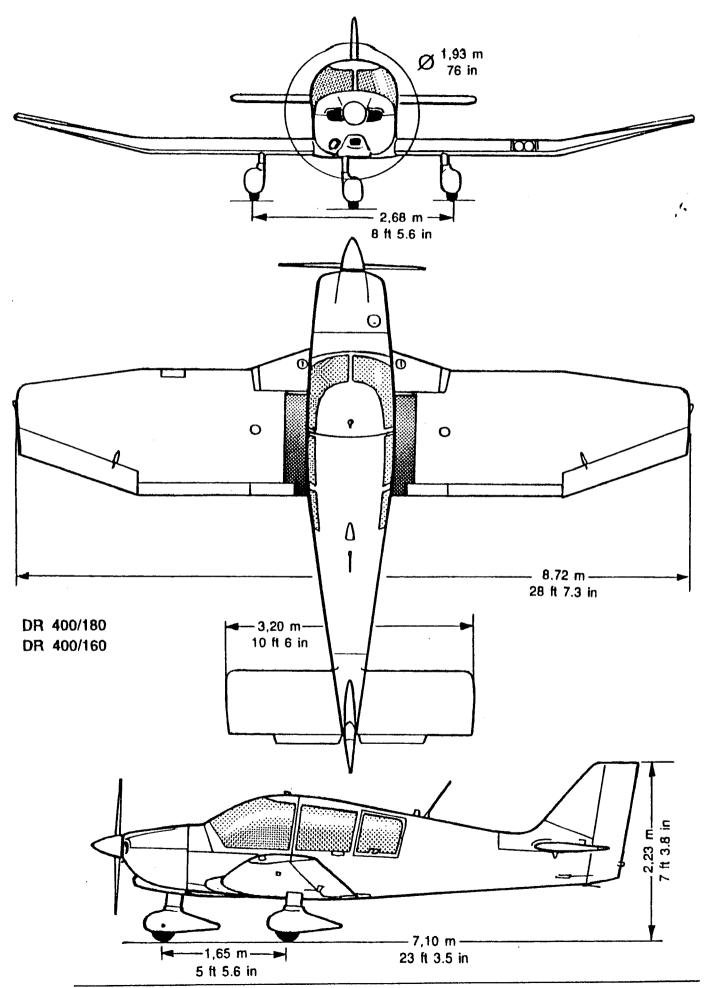
The standard pressure of 1013.2 mbar or hPa equals 29.92 in.Hg

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SECTION 1 DESCRIPTION

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OVERALL DIMENSIONS
Wing span(28 ft 7.3 in) 8.72 m
Overall length
Overall height
Propeller ground clearance (9.84 in) 0.25 m
INTERNAL CABIN DIMENSIONS
Length(5 ft 3.8 in) 1.62 m
Width(3 ft 7.3 in) 1.10 m
Height(4 ft 0.4 in) 1.23 m
4 seats, accessible from both sides by sliding canopy.
WINGS
Wing area (152.86 sq ft) 14.2 m ²
AirfoilNACA 23013.5 modified
Aspect ratio 5.35
Dihedral at wing tips 14°
AILERONS (each)
Surface
Span
The ailerons are statically balanced.

WINGS FLAPS (each)
Surface
HORIZONTAL STABILIZER
Total control surface
VERTICAL STABILIZER
Surface overall
LANDING GEAR
Fixed Tricycle Type
Track (8 ft 5.6 in) 2.58 m Wheel base (5 ft 5 in) 1.65 m Tyre size 380 x 150
Oil, shock struts: MIL. H. 5606 - A
Norme AIR 3520
Nose Gear Tyre pressure

Main landing gear

Tyre pressu	re	(29	psi)	2 bar
Shock strut	pressure	(87	psi)	6 bar

BRAKES

The disc brakes are operated by an independent hydraulic circuit on each main gear wheel.

Hydraulic oil......MIL H 5606-A

AIR 3520 standard

POWERPLANT

Engine

Manufacturer	LYCOMING
Type	O-360-A3A or O-360 A1P
Number of cylinders	4
Maximum continuous power	

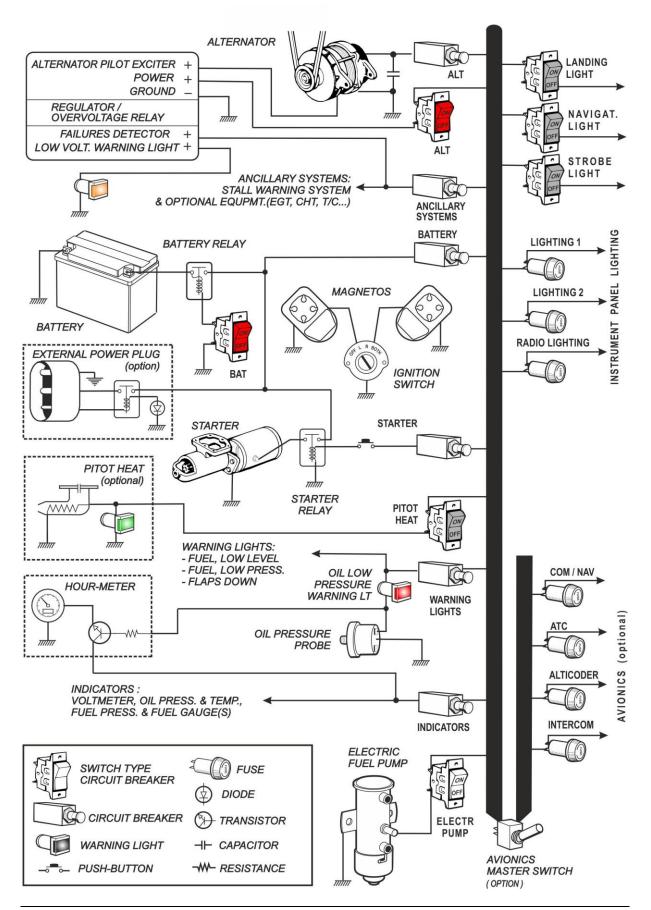
Propeller

MANUFACTURER	SENSENICH
TYPE	76 EM8 S5-0-64
DIAMETER	1,93 m (76 in)*
PITCH	64 in
MINIMAL STATIC RPM FULL THROTTLE SEA LEVEL	2200

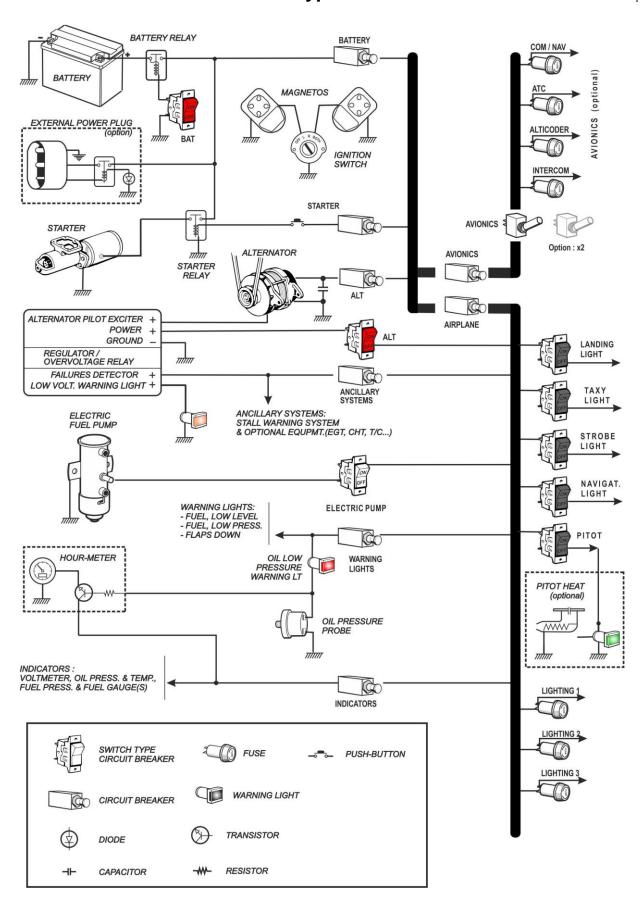
^{*} Any reduction in diameter during repair is forbidden.

NOTE Avoid continuous engine speed use between 2150 rpm and 2350 rpm

ELECTRICAL CIRCUIT - 40 A type



ELECTRICAL CIRCUIT - 60 A type



FUEL

Aviation petroleum *	AVGAS 100 LL
Fuel grade *	(octane) 100 minimum
Total fuel capacity	(41.8 imp/50.16 us gal) 190 l
Total usable fuel	(41.58 imp/49.10 us gal) 189 l
Unusable fuel	(0.22 imp/0.264 us gal) 1 l

Total fuel capacity can be increased to 240 l (52.8 imp/63.36 us gal) (239 l usable (52.58 imp/63.09 us gal)) by installation of optional fuel tank of 50 l (11 imp/13.2 us gal).

OIL **

Total engine capacity (8 US	quarts)	7.5
Usable capacity (6 US	quarts)	5.7 l

During the first 50 hours of operation: Pure mineral oil

After the first 50 hours of operation: Dispersant oil

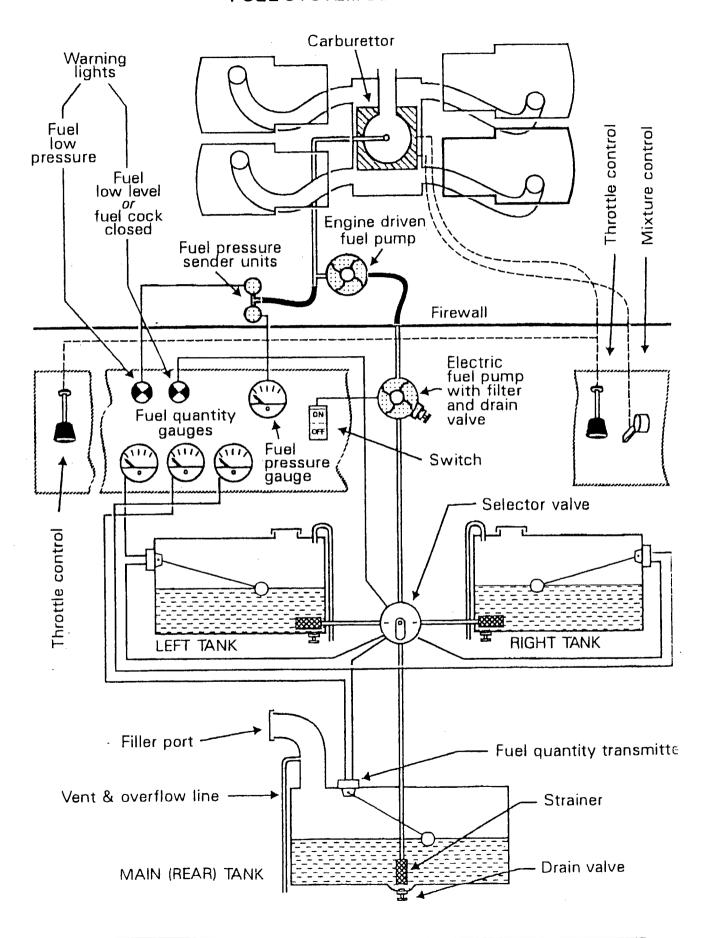
Grades

Oil	dispersant	pure mineral	
all temperatures	SAE 15W50 or 20W50		
above +25°C (80°F)	SAE 60	SAE 60	
above +15°C (60°F)	SAE 40 or SAE 50	SAE 50	
from 0°C to +30°C (30°F to 90°F)	SAE 40	SAE 40	
from -15°C to +20°C (0°F to 70°F)	SAE 40, 30 or 20W40	SAE 30	
below -10°C (10°F)	SAE 30 or 20W30	SAE 20	

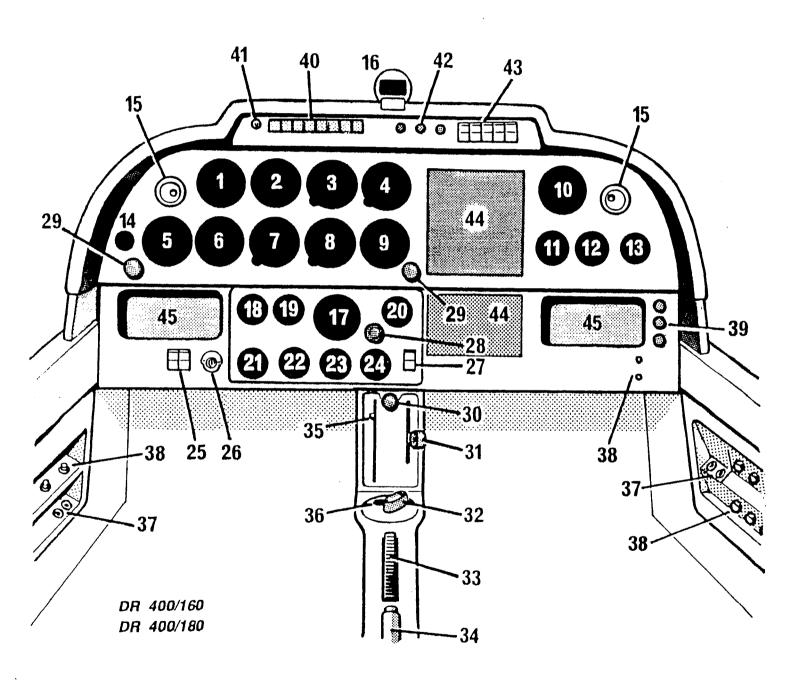
^{*} Refer to Service Instruction Lycoming n° 1070 (last issue).

^{**} Refer to Service Instruction Lycoming n° 1014 (last issue).

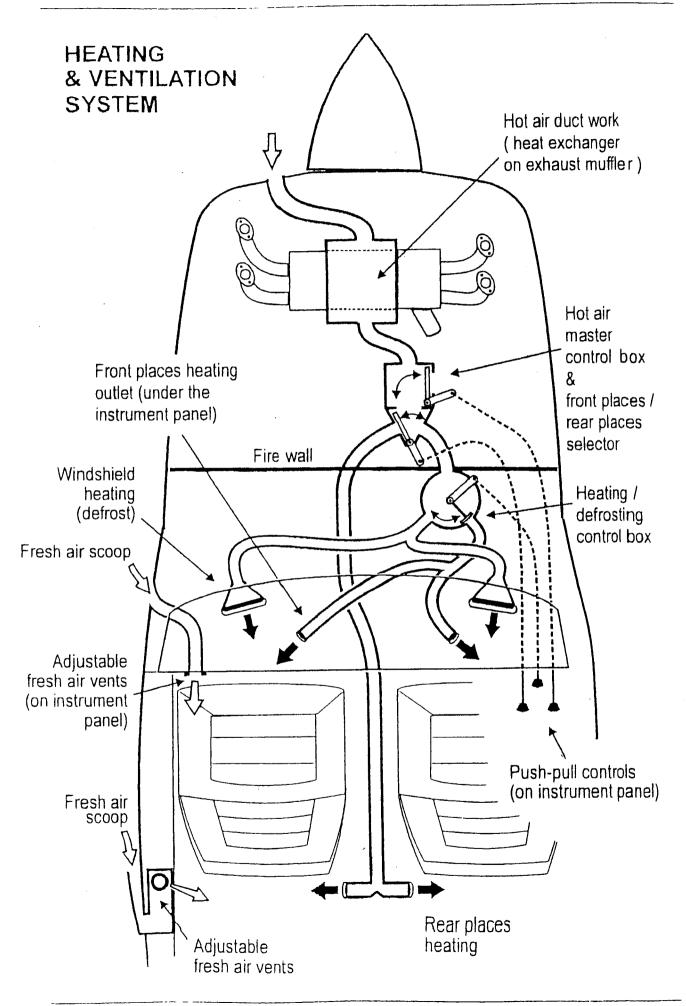
FUEL SYSTEM DIAGRAM



INSTRUMENT PANEL



1 Airspeed indicator	30 Parking brake locking control
2 Gyro horizon (option)	31 Mixture lever friction control
3 Altimeter	32 Fuel cock
4 Optional equipment	33 Elevator trim tab control wheel
5 Optional equipment	34 Flap control lever
6 Turn and bank indicator (option)	35 Trim tab position indicator
7 Directional gyro (option)	36 Starter push button
8 Rate of climb indicator (option)	37 Mike, Headset-Jack sockets (option)
9 Optional equipment	38 Fuses
10 Optional equipment	39 Cabin heat control
11 Optional equipment	40 Annunciator panel (from L to R):
12 Optional equipment	- oil pressure
13 Optional equipment	- fuel pressure
14 Vacuum gauge (option)	- fuel low level
15 Cabin vent	 alternator load
16 Magnetic compass	- flaps extended
17 Tachometer	pitot heat (option)
18 Oil pressure gauge	 towing cable secured
19 Oil temperature gauge	41 Day/night lighting selector
20 Fuel pressure gauge	42 Instrument panel lighting
21 Voltmeter	43 Switch type circuit breaker
22 Fuel gauge	(from L to R):
23 Optional equipment	- taxi lights (option)
24 Cylinder head temperature (CHT)	- landing lights (option)
25 Switch type circuit breaker	- strobe lights (option)
(Battery, Alternator)	navigation lights (option)
26 Magneto switch	pitot heat (option)
27 Safety switch (electric pump)	44 Radio equipment (option)
28 Carburetor heat control	45 Storage box (or optional
29 Throttle	equipment)



SECTION 2

LIMITATIONS

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Flight load factor limits at gross weight
Balance
Loading limits
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Engine limitations
Operational limitations
Operation placards

NOTE
All speeds in this manual are indicated
Air speeds unless orherwise specified

CERTIFICATION STANDARDS

The DR 400/180 aircraft has been certified on the 10.05.72 in the "NORMAL" and "UTILITY" category conforming to the following tchnical conditions:

- General conditions of regulation AIR 2050 updated 6 June 1966.
- Complementary conditions for conformity with FAR part 23 Amendment 7.
- Special conditions relative to the cockpit canopy release.

APPROVED OPERATION

VFR by day, in non-icing conditions

AIRSPEED LIMITATIONS	km/h	(kt)
Vne never exceed	308	(166)
Vno max. cruise	260	(140)
Va max. maneuver	215	(116)
Vfe max. flaps extended	170	(92)

AIRSPEED INDICATOR MAR	km/h	kt	
Red line-never exceed	Vne	308	166
Yellow arc operate with caution and only in "smooth air"	Vno - Vne	260 - 308	140 - 166
Green arc normal operation range	Vs1 - Vno	105 - 260	56 - 140
White arc	Vso - Vfe	95 - 170	51 - 92

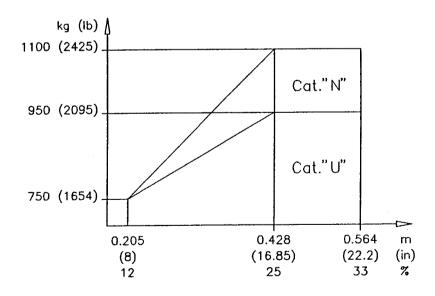
LOAD FACTOR LIMITS AT GROSS WEIGHT

•	lb) 950 kg (category "U")						
Flaps	up	n	between	+	4.4	and	-2.2
Flaps	down	n	= +2				
•							
(2425	lbs) 1100 kg (category "N")						
Flaps	up	n	between	+	3.8	and	-1.9
	down		_				

MAXIMUM AUTHORIZED WEIGHTS

	Cat."U"	Cat."N"
On take off On landing	(2095 lb) 950 kg (2095 lb) 950 kg	(2425 lb) 1100 kg (2304 lb) 1045 kg

WEIGHT AND BALANCE



Levelling Upper fuselage lo	ngeron
Datum wing leading edge, rectangular	
Chord line (67.3 in)	1.71 m

LOAD PLANNING

(Refer also to weight and balance chart, section 6).

The weight of engine oil, as well as the unusable fuel, must be included in the empty weight of the aircraft.

	Weight kg (lb)	Arm m (in)
Front seats	2 x 77 (2 x 170)	0.36 - 0.46 (14) - (18)
Rear seats (*)	2 x 77 (2 x 170)	1.19 (47)
Fuel Main fuselage tank	78.5 (173)	1.12 (44)
Fuel Wing tanks	57.6 (127)	0.1 (3.9)
Baggage (**)	60 (132)	1.9 (75)

^{**} Within the authorized weight and balance limits.

^{*} The carriage of more than two passengers (with a total weight below or equal to the maximum indicated) is authorized on the rear bench, provided that passenger seat belts are installed for each passenger, and that weight and balance are within the stated limits.

ENGINE LIMITATIONS

Continuous starter operation	15 to 20 sec
Max. rpm (red line)	
Max. cylinder head temperature (red line) if equipped	

TACHOMETER MARKINGS

Red arc	2150 to 2350 rpm
Green arc	2350 to 2700 rpm
Red line	

FUEL

Aviation petroleum*	AVGAS 100 LL
Grade*	(octane) 100 minimum
Maximum total capacity	
Usable total capacity	(41.58 imp/49.10 us gal) 189 l
Unusable capacity	(0.22 imp/0.264 us gal) 1 l
Normal pressure	

Total fuel capacity can be increased to 240 I (52.8 imp/ 63.36 us gal) (239 I usable (52.58 imp/63.09 us gal) by the installation of auxiliary fuel tank of 50 I (11 imp/13.2 us gal).

OIL

(245°F) 118°
(140 TO 245°F) 60 to 118°C
(55 to 95 psi) 3.8 to 6.5 bar
(25 psi) 1.70 bar
(115 psi) 7.9 bar
(8 US quarts) 7.5 l
(6 US quarts) 5.7 l
see page 1.08

^{*} Refer to Service Instruction Lycoming n°1070 (last issue).

FLIGHT MANUAL DR400/180

LOAD LIMITS

Number of occupants:												
Front seats												. 2
Rear seats	•		•			•		• •				. 2
Baggage compartment:												
Maximum authorized weight				([1	32	2	lb)	6	0	ka

OPERATIONAL LIMITATIONS IN THE "U" CATEGORY

Within the limits of this category, the following maneuvres are authorized:

- Steep turns, lazy eights, chandelles in which the angle of bank is more than 60°.
- Stalls (except whip stalls).

These maneuvres must be carried out within the conditions below:

- The rear seats must be unoccupied
- Entry and exit speeds must be within the normal operating range
- Recommended entry speed: (116 kt) 215 km/h

PLACARDS

The following information is displayed in the form of composite or individual placards.

In clear view of the pilot:

"THIS AIRCRAFT MUST BE USED FOR NORMAL OR UTILITY FLYING, ONLY IN ACCORDANCE WITH THE APPROVED FLIGHT MANUAL"

"ON THIS AIRCRAFT, ALL INDEXES, MARKINGS AND PLACARDS CORRESPOND TO NORMAL UTILISATION"

"FOR UTILITY OPERATION, REFER TO THE APPROVED FLIGHT MANUAL"

"AEROBATICS, INCLUDING SPINS ARE PROHIBITED WHEN USED IN NORMAL CATEGORY"

"VA MANEUVERING SPEED: 215 km/h - 116 kt"

"APPROVED FOR VFR FLIGHT BY DAY IN NON-ICING CONDITIONS ONLY"

"NO SMOKING"

In the baggage bay:

"BAGGAGE BAY MAX. LOAD 60 kg - SEE LOADING DIAGRAM"

Near the main tank filler port:

"AVGAS 100LL 110 liters"

Near the wing tanks filler ports:

"AVGAS 100LL 40 liters"

On each main gear wheel fairing:

"MAIN GEAR

TYRE 2 bar /29 psi SHOCK ABSORB. 6 bar / 87 psi"

On the front gear wheel fairing:

"NOSE GEAR

TYRE 1.8 bar / 26 psi SHOCK ABSORB. 5 bar / 73 psi"

FLIGHT MANUAL DR400/180

On the hydraulic fluid reservoir:

"HYDRAULIC FLUID

AIR 3520

MIL. H.5606-A

SHELL FLUID 4

BP Hydraulic 1 (Aero)

Under the oil dip access door located on the engine cowling

AVIATION OIL	DISPER	RSANT	MINE	RAL
AVIALIUN UIL	SAE	GRADE	SAE	GRADE
ALL TEMPERATURE	15W40 20W50			
ABOVE +25°C (80°F)	60	120	60	120
ABOVE +15°C (60°F)	40 ou 60	80 ou 100	50	100
0°C to +30°C (30°F à 90°F)	40	80	40	80
-15°C to +20°C (0°F à 70°F)	40,30 ou 20W40	80 ou 65	30	65
BELOW - 10°C (10°F)	30 ou 20W40	65	20	55
See Lycoming Service Ins	truction n	° 1014 for m	ore inform	ation

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SECTION 3

EMERGENCY PROCEDURES

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Electrical power supply malfunction	3.08
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Loss of elevator control	3.09

ENGINE FAILURE DURING TAKE OFF ROLL

With sufficient runway remaining:

Throttle to idle, and stop in the runway axis using brakes as required.

Without sufficient runway remaining:

Throttleappl	idle / heavilv
Brakes	cut off
Mixture	, cut-on
Fuel valve	011
Magneto switch	off
Battery switch	off

ENGINE FAILURE IMMEDIATELY AFTER TAKE OFF

Glide speed (flaps in take off position)
Mixture cut-off
Fuel valve
Magneto switch
Battery switch off

NOTE CAREFULLY

Land straight ahead, with only small direction changes to avoid obstructions.

Never try to turn back to the runway, as altitude after take off is seldom sufficient.

ENGINE FAILURE IN FLIGHT

If altitude is evaluated to be sufficient to try an engine restart:

 Establish maximum glide speed, flaps up 150 km/h (81 kt) (in these conditions, and without wind, the aircraft covers approximately 9.3 times its altitude).

If the propeller still turns, the engine should restart.

If the propeller is stopped, operate the starter.

If the engine still does not start, prepare for a forced landing, following the procedure below.

POWER OFF FORCED LANDING OFF AIRFIELD

Alternator switch...... off

Final

Flaps	full down
Battery switch	
Canopy	unlock

PRECAUTIONARY POWER LANDING OFF AIRFIELD

Fly over the choosen field several times at low speed 150 km/h (81 kt) in order to locate the most suitable landing area, flaps in "take off" position, then make a precautionary approach at 125 km/h (67 kt), flaps in "landing" position.

On final, unlock the canopy.

Before touch-down

Magneto switch	
Battery switch	

NOTE: IN CASE OF CANOPY JAMMING

Canopy handle in "open" position.

Free the two canopy release levers located on the arm rests, on both sides of the instrument panel, and place them in vertical position.

FIRE

Engine fire during starting

Voon the angine turning with

Keep the engine turning with:	
Fuel valve	, off
Electric pump	off
Throttle	full power
Mixture	cut-off

The aim of this procedure is to make the engine "swallow" the accumulated fuel in the inlet pipes (generally following an excess of fuel injection during a difficult engine start).

FLIGHT MANUAL DR400/180

If the fire continues

Magneto switch	 off
Battery switch	 off
Alternator switch	 off

Abandon the aircraft, and try to extinguish the fire with the aids available: fire extinguishers, covers, clothing or sand.

Engine fire in flight

Fuel valve	off
Throttle full power until engin	e stops
Mixture	cut-off
Electric pump	off
Alternator switch	
Cabin heat and ventilation	off
Establish maximum glide speed (81 kt) 15	

Prepare for a forced landing off airfield, following the procedure in the paragraph "Power off forced landing off airfield".

Do not attempt to restart the engine.

Cabin fire

Extinguish the fire by all means possible (optional extinguisher).

To eliminate smoke, apply maximum ventilation.

In case of an electrical fire (fumes indicating insulation burning):

Cabin ventilation		reduce
Alternator switch		off
Battery switch	. , , , , , , , , , , , , , , , , , , ,	off
Battery circuit breaker		pull out
Alternator circuit breaker		pull out

Land quickly if the fire continues.

VIBRATIONS AND ENGINE ROUGHNESS OPERATION

Vibrations and engine roughness operation are generally due to (verify in this order):

- Carburetor icing: see paragraph "Icing" on next page
- Mixture set too rich or too lean: adjust the mixture (see section 4)
- Contamination in the fuel system: verify fuel pressure. Switch on the electric pump.
- Ignition failure: magneto switch on "L", then on "R", then return to "Both". Select the position providing the best engine operation, and fly to the nearest airfield with mixture set to obtain the smoothest engine operation possible at reduced power.

LOW OIL PRESSURE

In case of low oil pressure indication, check oil temperature, and if it is too high (red arc):

- Reduce power
- Fly to the nearest airfield, and prepare for an off airfield landing

ICING

Proceed as follows when inadvertently encountering icing:

- Carburetor heat on.
- Increase power in order to reduce ice built-up to minimum.
- Switch on pitot heat (if installed).
- Select maximum cabin heat, and direct the total output to the windscreen (position "defrost") in order to remove the ice quickly.
- Turn back, or change altitude, to obtain an outside air temperature less conducive to icing.
- Plan to land at the nearest airfleld.

With an extremely rapid ice build-up, carry out a forced landing.

Remember that a layer of 0.5 cm (0.2 ln) on the wing leading edge fairly increases stall speed. If needed, use a higher than normal approach speed: 145 km/h (78 Kt).

REMARKS

If continuous carburator heat is deamed necessary, it is imperative to adjust the mixture control to obtain normal engine operation.

Always use carburetor heat fully on or fully off, in certain cases, an intermediate position could increase loing.

ELECTRICAL POWER SUPPLY MALFUNCTION

Alternator failure is indicated when the amber "alternator failure" light on the warning panel is lit, and a progressive drop in voltage (shown on the voltmeter).

If "alternator failure" is lit

Switch off alternator, then back on.
 This operation resets the overvoltage relay which may have cut-out due to a transiant overvoltage.

If the failure continues

- Switch off the alternator
- Switch off all electrical equipment not essential for continuing the flight
- Land as soon as possible, and have the electrical system inspected.

NOTE

An alternator fallure does not prevent the engine from operating normally.

INADVERTENT SPIN

S	hould a spin occur, use the following procedure:
_	Throttle idle
-	Rudder maximum opposite to direction of rotation
	Elevator neutral
	Ailerons neutral
	Once rotation stops, rudder to neutral position and recover within flight limitations.

NOTE

If flaps are down when spin begins, retract them immediately.

LOSS OF ELEVATOR CONTROL

In the event of loss of elevator control (accidental disconnection)

- Stabilize the aircraft in level flight, flaps up, at 150 km/h (81 kt), using the elevator trim and throttle.
- Do not change the elevator trim setting, and control the angle of descent only with throttle.

Reduce power only on short final, and near to the ground.

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SECTION 4

NORMAL PROCEDURES

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Normal operating speeds
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Taxiing 4.08
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LOADING

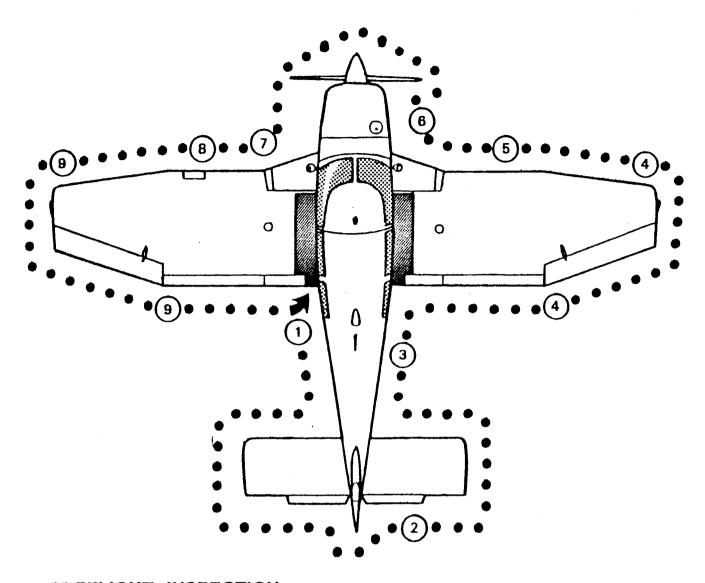
Before each flight, insure that the total weight and the load balance are within the established limits. For this, use the weight and balance chart in section 6.

NORMAL OPERATING SPEEDS

The speeds reminded here under are indicated air speeds recommended for normal operations.

They are based on a standard aircraft, operated at gross weight, in standard atmosphere, at sea level. They can change from one aircraft to another, depending on installed equipment, aircraft and engine condition, atmospheric conditions and pilot proficiency.

•	Best rate of climb speed flaps in take off position (1st notch)	(81 (92	kt) kt)	150 170	km/h km/h
-	Best angle of climb speed flaps in take off position (1 st notch) flaps up				
-	Maximum operating speed in turbulence flaps up	(140	kt)	260	km/h
-	Maximum speed flaps in landing position (2 nd notch)	(92	kt)	170	km/h
-	Landing speed final approach flaps in landing position (2 nd notch)	(68	kt)	125	km/h



PREFLIGHT INSPECTION

To be performed before each flight.

Aircraft documents check availability on board Baggage check stowing

Check flight controls displacements, then make an aircraft walk-around inspection (as shown above) beginning at the fuselage left side.

FLIGHT MANUAL DR400/180

1	Fuel filler cap
2	Horizontal stabilizer surface condition, hinges without clearance Rudder
3	Static vent clean, unobstructed
4	Flap and aileron
5	Stall warning
6	Fuel drain valve
7	Nose gear. check attachment and fairing condition normal shock absorber compression tyre inflated tow-bar removed Exhaust pipes rigid Canopy cleanliness check
8	Left main landing gear check attachment and fairing condition normal shock absorber compression tyre inflated Left tank drain valve actuated Pitot clean, unbostructed Lights (optional) glass clean
9	Wing tip and navigation light (optional) check condition Flap and aileron check condition and hinges

CABINE INTERIOR CHECK PRIOR START-UP

-	Canopy	closed and locked
-	Parking brake	locked
		adjusted and locked
_	Belts and harness	adjusted and fastened
-	Flight controls free	without play or excessive friction
		(check rudder on taxi)
-		on
_	Elevator trimverify t	ravel then bring to take-off position

STARTING ENGINE

Normal procedure

Carburator heat	off
Mixture	full rich
Strobe light	on
	check
Fuel valve	check operation, open
Magneto switch	L
Electric pump	on
Throttlecar	ry out 2 or 3 injections, then 1/4 travel forward
Propeller area	clear
Canopy	closed and locked
Flaps	retracted
Starter	on (max. operation time 15 to 20 sec)
When engine fires mag	neto switchL+R ("both")

Hot engine procedure

Same as "normal procedure", but without injection.

Cold weather procedure

Same as "normal procedure", but keeping successive injections up to 900 to 1000 rpm.

FLIGHT MANUAL DR400/180

Engine "flooded"

Electric pump	. off
Mixture cu	t-off
Throttle full po	wer
Starter operate for several seco	nds

As soon as the engine starts, advance mixture control to "rich", and resume the normal procedure, without injection.

CAUTION

Avoid operating the starter for more than 20 seconds. Wait at least a minute before operating it again.

As soon as the engine is running, verify the engine oil pressure. If it is zero after 15 to 20 seconds, switch off, and investigate the cause.

AFTER THE ENGINE STARTS

RPM					1200
Electric pump			· · · · · · · · · · · · ·		off
Alternator switch					on
Voltmeter					green arc
Vacuum gauge (if ir	nstalled)			· • • • • • • • • • • • • • • • • • • •	check
Lights			· · · · · · · · · · · · · · · ·	· • • • • • • • • • • • • • • • • • • •	test
				•	
Radio					on
Altimeter		<i>.</i>			set
Flaps	· · · · · · · · ·		• • • • • • • • • • • • • • • • • • • •		up

TAXIING
Parking brake
ENGINE RUN-UP
Parking brake
Magneto check
Throttle
Magneto selection: Max. drop between L or R and L+R ("Both")
Carburetor heat check
Carburetor heat
Mixture check
Lean until rpm reduction, then return to "full rich"
Engine idle check
Throttle

BEFORE TAKE OFF
Controls
TAKE OFF
Normal take off
Take off minimal rpm 2200 Take off speed (54 kt) 100 km/h Initial climb speed (70 kt) 130 km/h
After obstacle clearance,
reduce angle of climb to obtain
Short take off
Flaps
Take off speed
best angle of climb speed (70 kt) 130 km/h

Cross wind take off

Flaps	
Take off at a slightly higher airspeed than normal. Correct drift in the normal way (max. bank angle, close	
Demonstrated cross-wind velocity (22 kt) 40 km/h	,

CLIMB

Normal climb (flaps up)

Set climb speed 170 km/h (92 kt); 160 km/h (86 kt) at ceiling.

Above 5000 ft, adjust mixture.

Best angle of climb

A better rate of climb is obtained at 130 km/h (70 kt), flaps in take off position (1st notch), and 140 km/h (76 kt) with flaps up.

NOTE

This type of climb should only be used exceptionally, due to poor engine cooling.

CRUISE

Refer to Section 5 for rpm settings and cruise performance.

FLIGHT MANUAL DR400/180

Operation of mixture control

Maintain mixture control in the "full rich" position during take off and in the climb.

In certain conditions (high altitude take off, long climb above 5000 ft, carburator heat on), this setting could be too rich, and result in irregular engine operation or loss of power.

In these cases, adjust the mixture to recover regular engine operation, and not for fuel economy.

Mixture adjustment when in stable cruise:

Progressively lean the mixture until a slight reduction in rpm is noted: then lightly enrich to re-establish power and normal engine operation.

NOTE

Take care not to lean the mixture too much, which would cause engine overheating.

ALWAYS ENRICH THE MIXTURE BEFORE AN INCREASE IN POWER.

USE OF FUEL

Switch on the electric pump when changing tank.

Switch the most full tank before take off or landing.

DESCENT

Rapid descent
Poweras required to maintain the desired descent path Carburetor heat as required
Approach or down wind
Fuel switch the most fuel tank Mixture fully rich Electric pump on Carburetor heat as required on or off Cabin (Belts and seats) check Flaps below 170 km/h (92 kt) in take off position Speed (81 kt) 150 km/h Elevator trim set Roll stabilizer or Autopilot (if equipped) off
Final
Carburetor heat
LANDING
Short landing
Flaps

Landing in crosswind or gusty conditions
Flaps
Overshoot procedure
Carburator heat off
AFTER LANDING
Electric pump off Flaps up Navigation instruments off
ENGINE SHUT-DOWN
Parking brake
After the engine stops
Magneto switch off Alternator switch off Battery switch off Release the parking brake when wheel chocks in place.

PARKING BRAKE USE

Brake on

Press on both pedals, keep pressure on, while pulling the parking brake control upwards.

Then release the pressure on the pedals (the parking brake control remains in the pulled position).

Brake off

Push the control down.

EXTERNAL POWER SOCKET

An external power socket without relay is installed to make easier the starting of the engine.

Limitations: not affected

Emergency procedures: not affected

Normal procedures

Battery switch
Alternator switch
External power socket connected
Starter engaged
After starting:
Battery switch
Alternator switch
External power socket disconnected

NOTE:

The external power source provides a 12 V tension as long as the battery switch is switched on.

SECTION 5

PERFORMANCE

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Air speed installation calibration	
Stall speeds	5.02
Take off performance	
Climb performance	5.04
Cruise performance	5.06
Landing performance	5.07

NOISE LIMITATION

In compliance with the decree of 19.02.1987, the maximum acceptable noise level for the DR400/180 aircraft, at a certified gross weight of (2425 lb) 1100 kg is 84.6 dB(A) (ICAO annex 16 chapter 10).

The noise level determined under the conditions of the decree, is 76.4 dB(A) at max. continuous power.

The DR400/180 aircraft has received noise limitation certificate nr N45.

AIRSPEED INSTALLATION CALIBRATION

VC = (VI + calibration) is substantially equal to VI

The above figures do not take into account the ASI own tolerance.

NOTE

All speeds in this manual are Indicated Air speeds unless otherwise specified.

STALL SPEEDS

Weight 1100 kg (2425 lb) engine idle	km/h (kt)						
Bank angle	0°	30°	60°				
Flaps up	105 (57)	113 (61)	148 (78)				
Flaps Take off position	99 (53)	106 (57)	140 (76)				
Flaps Landing position	95 (51)	102 (55)	134 (72)				

TAKE OFF PERFORMANCE

At gross weight 1100 kg (2425 lb) Without wind, flaps in "take off position" (1st notch), engine full power.

Take off speed......(54 kt) 100 km/h Over 15 m (50 ft) barrier speed.....(70 kt) 130 km/h

Pressure Altitude (ft)	Temperature °C (°F)	Weight 1100 Kg (2425 lb)					We 900 kg (ight (1984 lb)	
			Take off Run to clear distance 15m(50ft) barrier		Take off distance		Run to clear 15m(50ft) barrier		
		m	(ft)	m	(ft)	m	(ft)	m	(ft)
0	- 5 (23)	215	(700)	445	(1450)	120	(395)	250	(820)
	Std = 15 (59)	250	(815)	515	(1690)	140	(460)	290	(955)
	35 (95)	290	(945)	600	(1955)	165	(535)	340	(11 05)
2500	- 10 (14)	260	(860)	540	(1780)	150	(485)	310	(1005)
	Std = 10 (50)	305	(1005)	635	(2085)	175	(565)	360	(1175)
	30 (86)	355	(1165)	735	(2415)	200	(655)	415	(1360)
5000	- 15 (5)	330	(1075)	680	(2225)	185	(605)	385	(1255)
	Std = 5 (41)	385	(1260)	795	(2610)	215	(710)	450	(1475)
	25 (77)	445	(1465)	925	(3035)	250	(825)	520	(1710)
8000	- 21 (-6)	430	(1410)	890	(2925)	245	(795)	505	(1660)
	Std = -1 (30)	505	(1660)	1050	(3445)	285	(940)	590	(1945)
	19 (66)	590	(1935)	1225	(4010)	335	(1095)	695	(2265)

Head wind influence:

For 10 kt multiply by 0.85

For 20 kt multiply by 0.65 For 30 kt multiply by 0.55

Down wind influence:

Add 10% to distance per section of 2 kt

Dried grass runway:

Add 15%

CLIMB PERFORMANCE

1) Flaps, take off position:
At maximum weight of 1100 kg (2425 lb) in standard atmosphere
Maximum rate of climb after take off
2) Flaps up:
In standard atmosphere, Full throttle, mixture best power,
- At maximum weight of 1100 kg (2425 lb):
Maximum rate of climb after take off (885 ft/mn) 4.5 m/s reduction of 0.24 m/s (47 ft/mn) per 1000 ft Service ceiling 14720 ft Best rate of climb speed after take off (92 kt) 170 km/h) up to ceiling (86 kt) 160 km/h Best angle of climb speed (76 kt) 140 km/h
- At weight of 900 kg (1984 lb):
Maximum rate of climb after take off (1200 ft/mn) 6.1 m/s reduction of 0.26 m/s (51 ft/mn) per 1000 ft Service ceiling
Temperature influence:
Each 10°C above standard, lowers the ceiling by 1000 ft and reduces rate

of climb by 0.24 m/s (47 ft/mn).

Time, Consumption, Climb distance

At gross weight 1100 kg (2425 lb)
Without wind, in standard atmosphere,
Flaps retracted, full power: maximum rate of climb after take off.
Start and roll consumption included.

PRESSURE ALTITUDE ZP (ft)	TIME (min)	FUEL CONSUMPTION I (imp/us gal)	RA (km)	NGE (Nm)
3000	4	4.5 (1/1.2)	9.3	5
5500	7.5	8 (1.8/2.1)	17.6	9.5
8500	16.5	15 (3.3/4)	38.8	21

Glide performance

Engine off, the aircraft glides 9,3 time its height (without wind) at 150 km/h (81 kt).

Altitude and temperature do not have a perceptible influence.

CRUISE PERFORMANCE

At gross weight 1100 kg (2425 lb), in standard atmosphere. Optimum mixture setting, usable fuel (41.58 imp/49.1 us gal) 189 l . Without reserve fuel, without wind.

Consumption and climbing time compensated with descent.

ALTI- TUDE	PO	WER	FUEL CONSUMPTION			TRUE AIR SPEED		ENDU- RANCE	RANGE	
Zp(ft)	%	rpm	gal/h l/h imp us			km/h	kt	h.min	km	Nm
	75	2500	38	8.4	10.2	237	128	4.55	1178	636
0	65	2350	33	7.3	8.8	220	119	5.40	1248	674
2500	75	2550	38	8.4	10.2	243	131	4.55	1208	652
2500	65	2400	33	7.3	8.8	225	121	5.40	1288	696
4500	75	2600	38	8.4	10.2	248	134	4.55	1233	666
4500	65	2450	33	7.3	8.8	230	124	5.40	1317	711
0500	75	2650	38	8.4	10.2	254	137	4.55	1263	682
6500	65	2500	33	7.3	8.8	235	127	5.40	1345	727
0500	75	2700	38	8.4	10.2	257	139	4.55	1278	690
8500	65	2550	33	7.3	8.8	240	130	5.40	1375	742
10500	65	2580	33	7.3	8.8	245	132	5.40	1402	757

LANDING PERFORMANCE

At gross weight 1045 kg (2304 lb), Without wind, flaps in "landing" position, engine idling, Dried and plane concrete runway,

Over 15 m (50 ft) barrier speed	(68 kt) 125 km/h
Touch down speed	. (51 kt) 95 km/h

PRESSURE ALTITUDE Zp (ft)	TEMPERATURE °C (°F)	WEIGHT 1045 kg (2304 lb)				WEIGHT 845 kg (1863 lb)			
		C (%E) Landing		Landing ground roll over 15m(50ft) barrier m (ft)		Landing distance m (ft)		Landing ground roll over 15m(50ft) barrier m (ft)	
0	- 5 (23)	230	(755)	500	(1641)	190	(623)	425	(1394)
	Std = 15 (59)	250	(820)	530	(1739)	200	(656)	450	(1476)
	35 (95)	270	(886)	560	(1837)	215	(705)	475	(1558)
4000	- 13 (7)	260	(853)	550	(1805)	210	(689)	465	(1526)
	Std = 7 (45)	280	(919)	585	(1919)	230	(755)	495	(1624)
	27 (81)	300	(984)	620	(2034)	240	(787)	520	(1706)
8000	- 21 (-6)	295	(968)	610	(2001)	240	(787)	510	(1673)
	Std = - 1 (30)	320	(1050)	650	(2133)	260	(853)	545	(1788)
	19 (66)	340	(1116)	690	(2264)	275	(902)	575	(1887)

Head wind influence: For 10 kt multiply by 0,85

For 20 kt multiply by 0,65 For 30 kt multiply by 0,55

Down wind influence: Add 10% to distance per section of 2 kt

Dried grass runway: Add 15%

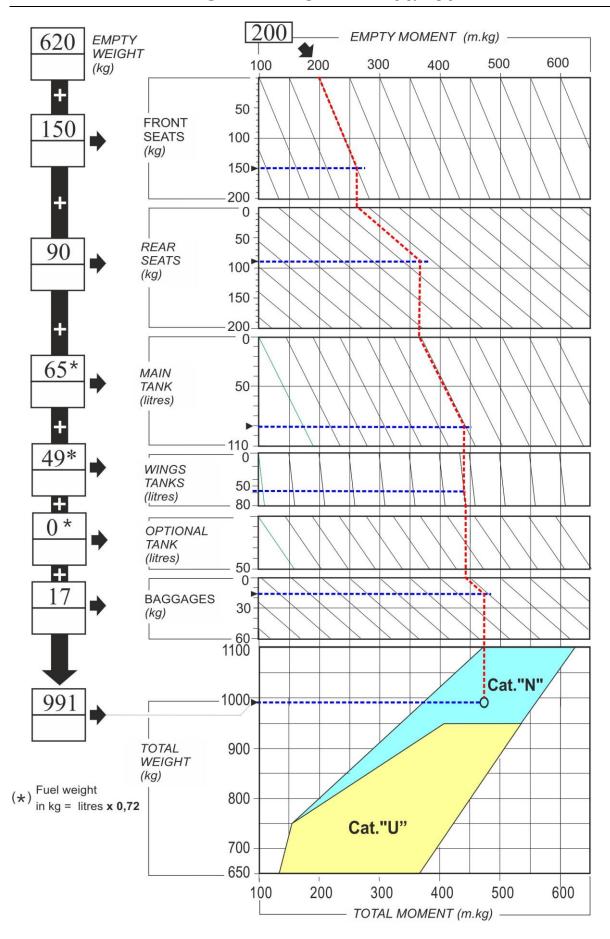
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SECTION 6

WEIGHT AND BALANCE

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Use of	the	weight and balance diagram	6.03



USE OF THE WEIGHT AND BALANCE DIAGRAM

- 1) Calculate the total loaded aircraft weight: empty weight (from the weight and balance sheet)
 - + pilot and passengers
 - + baggage
 - + standard fuel

Insure that total weight does not exceed 1100 kg (2425 lb) in "N" category and 950 kg (2095 lb) in "U" category.

2) Place the empty aircraft moment (from the weight and balance sheet) on the upper scale of the opposite diagram, and follow the example indicated by the dashed line. The resulting point must be within centre of gravity moment envelope (shaded area), for the load to be within limits.

EXAMPLE *

Empty aircraft - moment (1447 ft.lb)	200 m.kg
Empty aircraft - weight	620 kg
Pilot + Front passenger	150 kg
Rear passengers	90 kg
Main fuel 90 I (24 imp/20 us gal)	65 kg
Wing fuel 68 I (15 imp/18 us gal)	49 kg
Baggage	17 kg
TOTAL WEIGHT	991 kg

CENTRE OF GRAVITY: within the envelope

- 1 litre AVGAS = 0.72 kg (1.6 lb)
- 1 imp gal AVGAS = 3.27 kg (7.21 lb)
- 1 us gal AVGAS = 2.7 kg (6 lb)

* ATTENTION

For your aircraft center of gravity calculation, please do not use values of empty aircraft weight and empty aircraft moment indicated in the above example. Use values indicated on the last weight and balance sheet of your aircraft.

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DR400/180 FLIGHT MANUAL

SECTION 7

SUPPLEMENTS

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SUPPLEMENT 1

AUXILIARY FUEL TANK

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Section 3 Emergency procedures	7.05
Section 4 Normal procedures	7.05
Section 5 Performance	7.05

SECTION 1 - DESCRIPTION

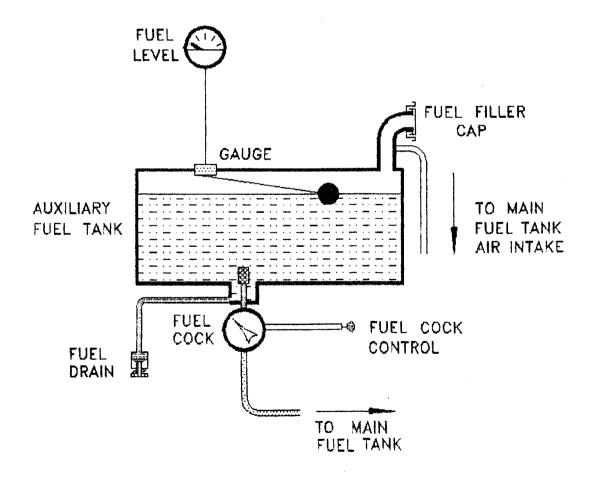
The auxiliary fuel tank is located on the bottom of the baggage compartment and is connected to the main fuel tank by a transfer line. Use first a sufficient quantity from the main fuel tank then refuel by pulling the auxiliary tank transfer valve control.

The quantity of auxiliary tank fuel is given by an independant gauge.

capacity	(11 imp/13,2 us gal) 50 l
level arm	(63 in) 1,61 m

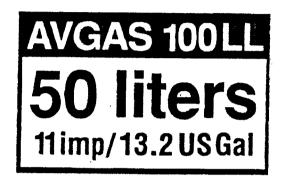
NOTA

The main fuel tank must be empty enough to receive fuel quantity from the auxiliary fuel tank.



SECTION 2 - LIMITATIONS

The maximum take off weight and the weight and balance limits are not modified by the installation of the auxiliary fuel tank. Therefore, limitations of Section 2 are not modified, except following placards which complete those of the pages 2.08, 2.09 and 2.10.







SECTION 3 - EMERGENCY PROCEDURES

Emergency procedures are not affected by the installation of auxiliary fuel tank.

SECTION 4 - NORMAL PROCEDURES

In addition to normal procedures actuate the auxiliary fuel tank drain valve during the pre-flight check (point 1 page 4.05).

SECTION 5 - PERFORMANCE

Performance are not affected by the installation of auxiliary fuel tank because the maximum take off weight and the weight and balance limits are not modified. PAGE INTENTIONALLY LEFT BLANK

DR400/180 FLIGHT MANUAL

Pages 7.07 to 7.12 are withdrawn.

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SUPPLEMENT 3

TOWING PROCEDURES

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Section 2 Propellers approved for towing	7.14
Section 3 Glider towing procedures	7.14
Section 4 Banner towing procedures	7.15
Section 5 Limitations	7.16
Section 6 Performance	7.17

SECTION 1 - DESCRIPTION

Your DR400/180 is equipped with:

- a structural reinforcement installed on the aircraft at the production stage
- a tube support bearing a AERAZUR or TOST tow-hook
- a hook-release handle near the pilot's seat
- an instruction placard near the hook-release handle.

SECTION 2 - PROPELLERS APPROVED FOR TOWING

Gliders: 76-58, 76-54

(76-64 would enter the critical RPM - zone under normal utilisation)

Banners: 76-54

(76-58 would enter the critical RPM - zone under normal utilisation).

Propeller HO-27-HM-180/138 (gliders and banners)

SECTION 3 - GLIDER TOWING PROCEDURES

In addition to the usual procedures, check the correct working of the hooks on the aircraft and on the glider.

Towing configuration

First stage of flaps up to Vi	
Then flaps	up position
Full throttle whilst climbing	, ,

Descent

Do not close throttle below 2500 rpm in order to avoid the engine cooling being too quick.

Recommended speed Vi250 km/h (135 kt)

TOWING SPEED

Gliders

Any speed is possible between the minimum aircraft towing speed Vr and the maximum authorised speed of the glider on tow.

The optimum climbing speed depends on characteristics of the glider: for gliders with a low wing loading and a medium glide ratio, the optimum speed in Vr where as it may exceed 130 km/h (70 kt) for gliders with a high wing loading and glide ratio.

A climbing speed higher than the optimum may be necessary in case of critical engine cooling.

SECTION 4 - BANNER TOWING PROCEDURES

In addition to the usual procedures:

- Check the correct working of the hook on the aircraft.
- Then attach the cable to the aircraft and to the banner.
- Lay the folded banner on the ground in front of the aircraft at such a distance that it has reached a sufficient speed when lifting the banner. For a pick up hooking in flight, the approach speed of the aircraft should be 105 km/h (56 kt).

A speed very close to Vb should be maintained for the whole flight.

For banner towing at a slow speed and under hot weather conditions, it is advised if need be to install the cooling flap on the inferior engine cowling to obtain a better engine cooling. This flap belongs to the optional equipment of the aircraft.

Following instruction placard is mandatory on this aircraft when equipped with a tow-hook:

SEE APPROVED FLIGHT MANUAL FOR TOWING INSTRUCTIONS

SECTION 5 - LIMITATIONS

See notes	1)	2)	3)
Weight of the towing aircraft kg	760	850	1000
Minimum glider towing speed Vr km/h	115	120	130
Minimum banner towing speed Vb km/h	100	105	120
Minimum authorized speed for the glide glider on tow km/h	140	145	160
Maximum glider weight for Vz = 0.7 m/s	915	710	370
Maximum glider weight for Vz = 1.7 m/s	710	555	295
100Cx.S maximum of the banner	190	125	45

Notes:

- 1) Normal utilisation: 1 pilot, 110 I fuel
- 2) Case of towing pilot's schooling
- 3) Exceptional case: Passengers transport with a light on tow or leaflets dropping with a reduced banner.

Following placards complete those of the pages 2.08, 2.09 and 2.10:

TOWING HOOK (PULL TO RELEASE)

FOR TOWING INSTRUCTIONS
SEE APPROVED FLIGHT MANUAL

60 kg
see loading diagram

SECTION 6 - TOWING PERFORMANCE

Weight of the towing aircraft (kg)	760	850	1000
Stalling speed (Vo)	87	92	100
with first stage of flaps (km/h)		·	
Climbing speed at Vr at ground level with a glider	2,75	2,9	3,15
under extreme conditions	•		
(conditions FAR 23.65b) m/s			
At Vr without glider (m/s)	7,2	6,2	4,9
At Vb with extreme banner	2,75	2,9	3,15
At Vb without banner	6,3	5,4	4,4
		ľ	,

TAKE OFF PERFORMANCE ON GRASS RUNWAY WITH A GLIDER EQUIPPED WITH A WHEEL

Weight of towing aircraft: 760 kg

Weight	Weight of glider		300 kg) kg
Altitude	Tempe- rature	Take off distance	Run to clear	Take off distance	Run to clear
Z: 0	St: 15°	410 m	22 5 m	580 m	330 m
	St: +20°	455 m	255 m'	650 m	375 m
Z: 4000 ft	St: 7°	555 m	320 m	810 m	. 480 m
·	St: +20°	620 m	360 m	910 m	550 m

Weight of towing aircraft: 850 kg

Weight	Weight of glider		300 kg		ı kg
Altitude	Tempe- rature	Take off distance	Run to clear	Take off distance	Run to clear
Z: 0	St: 15°	505 m	285 m	710 m	415 m
	St: +20°	560 m	325 m	795 m	470 m
Z: 4000 ft	St: 7°	695 m	410 m	1005 m	615 m
	St: +20°	775 m	465 m	1135 m	705 m

Weight of towing aircraft: 1000 kg

Altitude	Temperature	Take off distance	Run to clear
Z: 0	St: 15°	700 m	415 m
	St: +20°	780 m	470 m
Z: 4000 ft	St: 7°	985 m	600 m
	St: +20°	1110 m	690 m

SUPPLEMENT 4

LOW VOLTAGE

A steady warning light is installed which will illuminate if the alternator output reduces to a level where the battery supplies power to the bus-bar (See Airworthiness Notice n°88).

Before engine start

Check low volts warning.....ON

After engine start

Check low volts warning.....OFF

If warning illuminates during flight

Reduce electrical load

Land on the nearest suitable airfield.

NOTE

Warning may illuminate with low engine rpm. Check it goes without when rpm increases.

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Section 4 Normal procedures	7.22
Section 5 Performances	7.23
Section 6 Weight and balance	7.23

SECTION 1 - GENERAL

The GPS mentioned hereunder are approved on DR400 series for day VFR in view of the ground or the sea.

The integrity of the position indicated by the GPS is not guaranteed. It is therefore the responsibility of the pilot to verify the accuracy of this position by all means of navigation available.

The GPS operating manual at latest edition must be on board.

The coupling of the GPS mentioned hereunder to a flight director or to an autopilot is not authorised (except for the GPS underlined hereunder).

GARMIN	100 AVD, 150, 150 XL, GNC 250 XL, GNS 430
KING	<u>KLN89</u> , <u>KLN89B</u> , KLN 90, <u>KLN 90A</u> <u>KLN 90B</u> , KLX135, KLX135A
MAGELLAN	SKY NAV 5000
TRIMBLE	TNL 2000

SECTION 2 - LIMITATIONS

The following placard complements those described on page 2.08

GPS LIMITED TO DAY VFR IN VIEW OF THE GROUND OR THE SEA ONLY

SECTION 3 - EMERGENCY PROCEDURES

Not affected

SECTION 4 - NORMAL PROCEDURES

Not affected

SECTION 5 - PERFORMANCES

Not affected

SECTION 6 - WEIGHT AND BALANCE

Not affected



SUPPLEMENT 6

S-TEC 55 SYSTEM AUTOPILOT

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Section 2	Limitations	7.27
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	Normal procedures	
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	Weight and balance	

SECTION 1 - DESCRIPTION

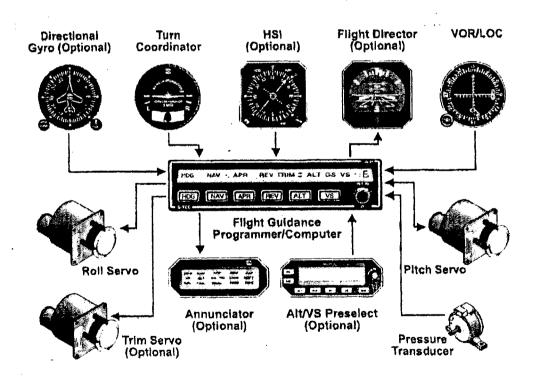
The 2 axes S-T4C 55 System autopilot (A/P) has a heading select (mode HDG) and a route intercept tracking (mode NAV) by means of VOR or RNAV equipment. A vertical speed command (mode VS) and altitude hold (mode ALT) are also provided.

The autopilot controls roll and pitch axis by signal inputs from the electrical turn coordinator and the vacuum driven directional gyro.

The different modes are selected by the pilot on the flight guidance programmer/computer.

An optional autotrim function is available.

SYSTEM SCHEMATICS



SECTION 2 - LIMITATIONS

The limitations of section 2 remain unchanged except:

IFR, glider and banner towing are not allowed with the autopilot in operation.

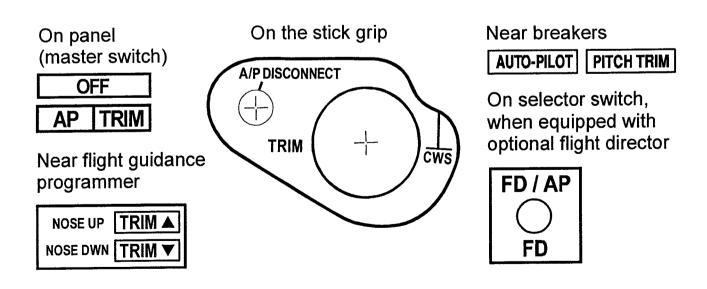
Minimal height in descent	500ft
Minimal height in cruise	
Minimum speed	
Maximum speed	

NOTE

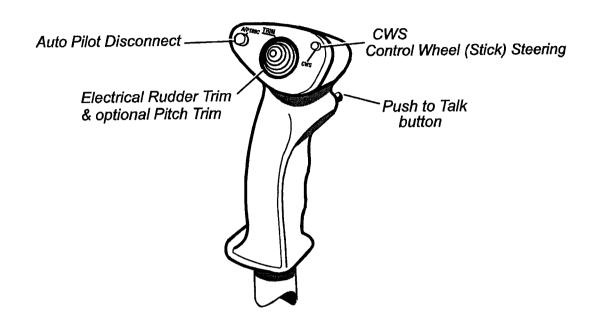
Do not use the autopilot if following failures have been detected:

- 1) directional gyro, vacuum pump or vacuum circuit
- 2) electrical turn coordinator

The following placards complete those of the page 2.08:



Trim and CWS interrupt buttons are located on the left hand stick.



SECTION 3 - EMERGENCY PROCEDURES

In case of A/P failure:

1- Override the controls (roll, pitch) as necessary and disconnect A/P by pushing the red A/P button on the stick

NOTE

The A/P can be overriden without damage to the system.

- 2- Disconnect A/P by means of the switch on the panel
- 3- Pull the breaker and don't try to switch on the A/P

In case of electrical or pneumatical failure:

Switch off the A/P with A/P master switch.

NOTE

The A/P may be switched off by following means:

- Depress red A/P button on the stick (A/P is not working anymore but still under power)
- A/P master switched off (A/P not powered)
- Pull A/P circuit breaker (A/P not powered)
- If the aircraft is equipped with optional autotrim **and** ALT or VS modes are engaged, depress trim switch on stick.

In case of electrical trim failure (if equipped):

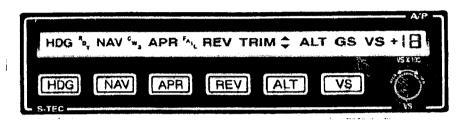
- 1- Pull electrical trim breaker and do not try to switch on the electrical trim again
- 2- Trim manually in respect with the indication on the programmer/ computer

SECTION 4 - NORMAL PROCEDURES

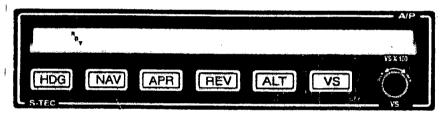
4.1 - Preflight procedure

After engine start, directional gyro and turn coordinator must be powered.

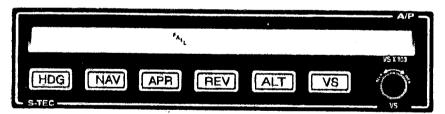
Switch on A/P by means of A/P master switch. A self test will be performed. All segments of programmer/computer display will illuminate.



After seconds a satisfactory completion is indicated by RDY:



Should a fault be detected, the FAIL annunciator will remain and A/P cannot be engaged.



In that case, the A/P should be switched off.

NOTE

If the A/P detects the turn coordinator rotor speed as low or not turning, the display will remain blank and the A/P cannot be engaged.

At holding point, check the A/P working properly:

- 1- Vacuum: green arc
- 2- Master switch: ON
- 3- Display: RDY after autotest
- 4- Press and release CWS: CWS and VS annunciated
- 5- Overpower the A/P by moving stick in both pitch and roll axes: Control motions should be smooth, without looseness or free play
- 6- Press the red A/P disconnect on stick:

RDY will flash

An audible tone should be heard indicating the A/P disconnect

7- Move aircraft controls to ensure freedom and A/P disconnect

If optional autotrim is installed:

- 1- Autotrim switch: ON
- 2- Display: RDY
- 3- Press and release CWS: CWS ans VS annunciated
- 4- Push stick forward:

After 3 seconds, trim should run "nose up"

And display indicates Trim Δ (nose up)

5- Pull stick backward:

After 3 seconds, trim should run "nose down"

And display indicates Trim ∇ (nose down)

6- Move manual electrical trim switch up and down.

Trim should operate int he commanded selection:

RDY will flash.

An audible tone should be heard indicating the A/P disconnect.

NOTE

Retrim aircraft for take off. Be sure A/P is disengaged.

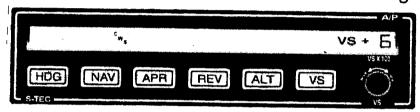
4.2 - Operating procedure

Find below an abstract of the main functions and operating procedure of the S-TEC 55 system. For more details, refer to the S-TEC Pilot's Operating Handbook (p/n 8747) latest edition.

Control Wheel Steering (CWS)

This mode engage both pitch and roll axes of the system and synchronize the A/P with the present aircraft attitude.

1- Depress and hold the CWS switch located on the stick.
CWS and VS modes will annunciate and RDY will extinguish



- 2- Position of the aircraft in the desired roll and pitch attitude.

 Aircraft vertical speed x 100 ft/min will be displayed in the display window above the VS selector knob
- 3- Stabilize the desired attitude for 2 or 3 seconds, release the CWS switch.

The A/P will maintain the required attitude.

NOTE

If the bank angle is grater than a standard rate of turn when the CWS switch is released, the bank angle will be reduced to produce 90% of a standard rate turn as a maximum.

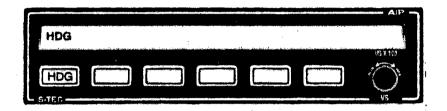
Frim the CWS mode, the pilot may select other modes such as HDG, NAV, ALT or may modify the present vertical speed using the VS knob.

The CWS mode can be reentered at any time by simply depressing the CWS switch. An audible tone will be heard indicating servo disengagement.

Heading mode (HDG)

Heading mode (HDG) may be selected initially from CWS or RDY mode.

- 1- Set the heading bug on the directional gyro (or optional HSI)
- 2- Select the HDG switch on the programmer/computer. HDG annunciator will illuminate.



NOTE

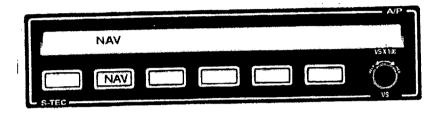
New headings can be selected simply by repositioning the heading bug.

In heading mode, the A/P is not coupled to any navigation aid. It may be necessary to compensate for wind drift.

NAV intercept and tracking

To intercept and track a VOR, RNAV:

- 1- Tune the proper frequency and select the desired course
- 2- Move the heading bug in the direction of desired travel to match the selected course
- 3- Engage NAV mode......NAV will illuminate



NOTE

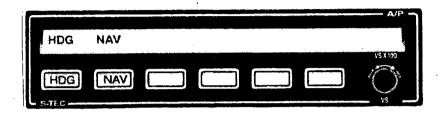
- If the course needle is at full scale deviation (left or right), the A/P will establish a 45° intercept angle. As the aircraft approaches the selected course, the intercept angle will be gradually reduced.
- During the intercept sequence the system operates at 90% standard rate turn.
- The system measures the difference between actual and desired course. If the aircraft is established at 50% or more than desired course the NAV message will flash. It also may flash at station passage or when the NAV indicator flags. In this case, FAIL will illuminate.

When a course change of 10° or more is required at enroute VOR:

- 1- Select the new course
- 2- Reset the NAV mode to reinstate the capture sequence
- 3- Set the HDG bug to the new course

The pilot may select an angle of intercept less than the standard 45°:

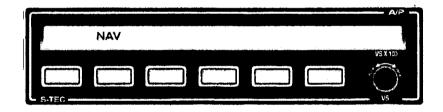
- 1- Place heading bug on the desired heading to be used for the course intercept
- 2- Puch both HDG and NAV switches simultaneously. Both HDG and NAV will be annunciated.



NOTE

The selected heading will now be flown until the A/P computes that a turn must be made to intercept the selected course.

- At the beginning of the turn: HDG will extinguish.



Set the heading bug on the selected course.

NOTE

Intercept angles greater than 45° usually in some course overshoot. Therefore, this type of intercept is not recommended.

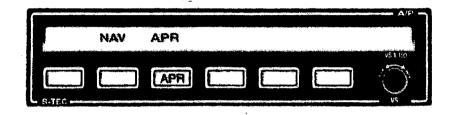
NOTE

If your aircraft is HSI equipped, it is not necessary to set the heading bug on the selected course to intercept.

Approach mode (APR)

The APR mode provides increased sensitivity for VOR or GPS navigation.

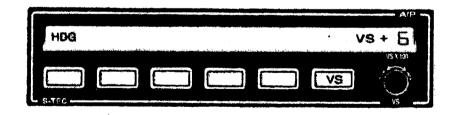
The pilot may select this mode if increased sensitivity is desired for enroute NAV tradking. NAV and APR will be annunciated.



Vertical Speed mode (VS)

In order to engage vertical speed, the roll axis must be engaged (CWS, HDG, or NAV mode).

In VS mode, the pilot may select the desired vertical speed in 100 ft increments by rotating the VS knob clockwise or counterclockwise.



The A/P annunciates and maintains the vertical speed at the time the mode is selected. The pilot may modify the vertical speed by rotating the VS knob.

NOTE

The pilot must be careful not to select a vertical speed which is in excess of the climb performance of the aircraft.

At full throttle, flaps up, following vertical speed can be maintained:

	Zp = S	ea level	Zp = FL 75						
Weight	Vi	VS	Vi	VS					
Kg (lb)	(kt) km/h	(ft/min)	(kt) km/h	(ft/min)					
1150 (2535)	(92) 170	984	(84) 155	510					

A positive (climb) Vertical Speed should not be selected if the indicated airspeed results in a speed lower than the A/P minimum speed of 139 km/h (75 kt).

This also applies to negative (descent) Vertical Speed which should not exceed the maximum A/P airspeed of 260 km/h (140 kt).

NOTE

The + (positive) symbol annunciates a climb vertical speed selection.

The – (negative) symbol annunciates a descent vertical speed.

The VS mode annunciator flashes as an indication of excessive error between actual and selected vertical speed (usually in a climb) and the pilot should adjust power or reduce the selected vertical speed.

Altitude mode (ALT)

The altitude hold mode (ALT) may be engaged with any roll mode (HDG, NAV), or CWS, VS mode by pressing ALT mode switch.

ALT mode selection

The aircraft will maintain the pressure altitude present at the time of mode selection. ALT will annunciate.

NOTE

- The pilot may adjust the selected pressure altitude by rotation of the VS knob. Each "click" will increase or decrease the altitude by 10 ft.

The maximum correction is \pm 200 ft (\pm 20 clicks).

- Correction in excess of \pm 200 ft will require selecting the VS mod and reegaging ALT mode.

REMARK

Radioelectric interferences (VHF emission) may result in pitch oscillation when ALT mode is engaged. A temporary altitude loss of 100 ft maximum can occur.

Pitch trim indicator

The programmer/computer indicates if the pilot has to trim the aircraft by annunciating following symbols:

A placard is located near the programmer/computer to remind the symbols.

This annunciation will be steady for about 4 seconds in addition an audible tone will sound, then will flash until proper trim conditions have been met.

NOTE

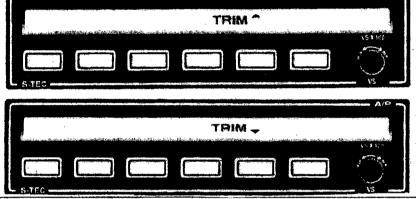
If TRIM is annunciated and the pilot disengages the A/P, there will be a residual out of trim force at the control stick.

Optional autotrim

If the autopilot is equipped with optional autotrim, the aircraft elevator trim will be maintained automatically when the trim master switch is on and a pitch mode engaged (VS, CWS, ALT).

When the elevator trim is in motion

Trim	Δ	٠	 	 	 	 	 	 	<i>.</i>	 	 	 	٦	Frim	no no	se	up
Trim	∇	7	 	 	 	 	 	 		 	 ·	 	Trin	n no	ose	do	wn



NOTE

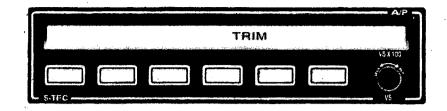
- The message TRIM will flash should the trim continue to run in excess of 7 seconds.
- If the trim breaker is pulled or a failure has occured in the auto trim, the system will revert to "Pitch trim indicator" operation (refer to preceeding §)

NOTE

Using the trim switch on the control stick while the pitch axis of the A/P is engaged will disconnect the A/P.

The autotrim option also provides the pilot with manual electric trim when the A/P is disengaged (RDY) or if only a roll axis mode has been selected (HDG or NAV).

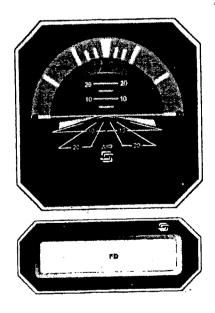
To use electric trim, push the trim toggle switch located on control stick. The TRIM message will flash while the trim is in motion.



Final descent

During final descent, the A/P has to be disconnected at the latest height of 500 ft by depressing the red A/P disconnect on the control stick.

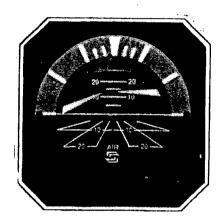
Optional flight director

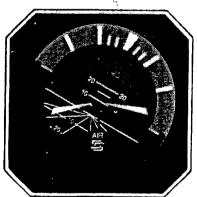


This system, which integrates both the roll axis and pitch axis, offers synchronized display of the flight profile? It is autopatically activated when the autopilot is engaged. A flight director provides a visual indication of how accurately the pilot or autopilot is tracking the commands of the active mode of operation.

Activation is indicated by the FD annunciator on the remote annunciator.

A remote Parallax Adjustment is provided to change the height of the horizontal display to compensate for different seat heights and a remote switch allows flight director operation when the autopilot is not in use.





For proper flight technique, the system presentation requires the pilot to roll and pitch the aircraft toward the steering command delta-shaped bars until the reference is tucked into the steering command bars. indicating that commands have been satisfied. For example, if the display is up and left, the pilot would be required to establish a left turn, pitch-up attitude.

As bank angle and vertical speed approach the required amounts, bank angle and pitch-up attitude are shallowed. When the delta reference and the steering bars are matched the commands have been met. Thereafter. maneuver necessary to keep aircraft to the display elements matched in order to accurately fly the programmed modes.

Accurate flight director operation requires alertness by the pilot and monitoring of the movement of the display. Keeping it matched is quite simple. However, control inputs must be timely for accurate flight director following of the desired command.

FD/AP



OFF FD/AP MASTER

FD/AP



FD

OFF FD/AP MASTER For manually controlled flight by flight director, place the FD/AP master switch in the "FD" position. This disables the autopilot servos, allowing the pilot to control the aircraft to the flight director commands.

To engage the autopilot without interruption, simply place the FD/AP master switch in the "FD/AP" position.

NOTE

A pitch mode "ALT" or "VS" and a roll mode "HDG", "NAV" or "REV" must be activated before the steering command bars will come into view.

SECTION 5 - PERFORMANCE

Not affected.

SECTION 6 - WEIGHT AND BALANCE

No change.

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SUPPLEMENT 7 Sensenich 76EM8S5-0-58 Propeller

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Section 4	Normal procedures	7.46
Section 5	Performance	7.47
Section 6	Weight and balance	7.47

SECTION 1 - DESCRIPTION

The Sensenich 76EM8S5-0-58 Propeller can be fitted as an option.

SECTION 2 - LIMITATIONS

The procedures of the Section 2 are not modified.

SECTION 3 - EMERGENCY PROCEDURES

The procedures of the Section 3 are not modified.

SECTION 4 - NORMAL PROCEDURES

The procedures of the Section 4 are not modified, except those hereunder:

Take off

Minimal full throttle rpm2350tr/min

SECTION 5 – PERFORMANCES

Noise limitation

In compliance with the decree of 19.02.1987, the maximum acceptable noise level for the DR400/180 aircraft, at a certified gross weight of (2425 lb) 1100 kg, is 84.6 dB(A) (OACI chapter 10, annex 16).

The noise level determined under the conditions of the decree, is 75.2 dB (A).

The DR400/180 aircraft has received noise limitation certificate nr N45.

Take off distance	14 % decrease
Climb performance at sea level	10 % increase
Best climb speed	86 kt (160 km/h)
Cruise speed	14 % decrease

SECTION 6 - WEIGHT AND BALANCE

The procedures of the Section 6 are not modified.



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SUPPLEMENT 8

IFR

TABLE OF CONTENTS

Section 1	Description	7.50
Section 2	Limitations	7.52
Section 3	Emergency procedures	7.53
Section 4	Normal procedures	7.54
Section 5	Performance	7.56

SECTION 1 - DESCRIPTION

The DR400/180 may be used for IFR operation in non-icing conditions subject to application of major modification no. 40 (latest revision). Major modification no. 40 relates to the installation of different instrument panel lighting and a different electrical system.

For IFR operation, it is mandatory for the DR400/180 IFR to have all of the equipment below installed in addition to the daytime VFR equipment, or alternatively, the equipment required by the country of registration.

Flight and navigation

- the air speed indicator must be fitted with a device for preventing icing (pitot heater). The pitot heater must be fitted with an warning light;
- two sensitive and adjustable altimeters graduated at 1000 feet (304,80 m) per revolution and with a pressure datum subscale in hectopascals;
- a vertical speed indicator graduated in feet per minute and fitted with stops;
- a compensable magnetic compass;
- an artificial horizon;
- a second artificial horizon or a gyroscopic turn co-ordinator with a separate power supply from the first artificial horizon.
 - At least one of the artificial horizons must have a power failure indicator on or near the instrument;
- a ball type bank indicator if the aircraft is fitted with two artificial horizons;
- an alternative static pressure source or equivalent device.

 The two static pressure systems must be independent, or the two static pressure sources must be independent with a means of selecting one or the other;
- a thermometer that can be read from the pilot's seat indicating the outside temperature;
- a directional gyro;
- a stop watch indicating hours, minutes and seconds;
- two VOR receivers;
- an ADT receiver;

FLIGHT MANUAL DR400/180

- on-board equipment so the aircraft can comply with published flight paths and at least one published approach procedure for the destination airfield and alternative airfield(s);
- a system of anti-collision lights;
- a system of navigation lights;
- a landing light;
- at least one taxiing light;
- a self-contained electric flashlight for each crew member as a minimum operating requirement;
- a device for lighting the flight instruments and essential safety devices. The lighting system for reading and using the different flight instruments and essential flight safety devices must be of adjustable intensity and must be backed up by a fixed stand-by lighting system;
- audio control panel light;
- the pitot heater must be fitted with an warning light.

Communication

- two microphone-earphone headsets, or two microphones and one earphone headset and a cabin loud speaker;
- two 25 kHz VHF transceivers;
- in H-type zones, an HF transceiver.

Supervision

- an emergency locator transmitter operating automatically on impact (ELT);
- a Mode A and Mode C secondary radar on-board transponder with Mode S level 2 encoding altimeter or transponder.

SECTION 2 – LIMITATIONS

The aircraft is authorised for IFR operation when it is fitted with the equipment required by the regulation in the country of registration.

This equipment must be fully operational.

The limitations in Section 2 are not affected by IFR operation except for the following placards, which must be displayed in full view of the pilot:

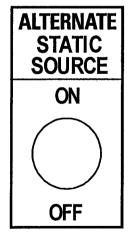
THIS AIRCRAFT MUST BE USED IN THE NORMAL CATEGORY IN ACCORDANCE WITH THE APPROVED FLIGHT MANUAL.

MANEUVERING SPEED: 215 km/h- 116 kt

APPROVED FOR IFR FLIGHT IN NON-ICING CONDITIONS.
SPINS PROHIBITED - NO SMOKING

Replaces the VFR flight conditions placard (page 2.08)

On the alternate static switch



USE OF THE ALTERNATE STATIC
SYSTEM PRODUCES
THE FOLLOWING
INSTRUMENT ERRORS
INDICATED SPEED + 3 kt

INDICATED ALTITUDE + 40 ft

Near the alternate

static switch

SECTION 3 - EMERGENCY PROCEDURES

The emergency procedures below supplement those of Section 3.

Air speed indicator failure

If the air speed indicator shows incorrect indications, check the pitot tube heater system:

- pitot heat on.....warning light (amber) off Warning light on indicates a pitot heating system failure

Lighting failure 1

If the fault cannot be corrected, lighting 2 and the flashlight are used as back-up lighting.

Landing light failure

Landing light circuit breaker switch......checked

Battery failure

In the event of total battery failure causing alternator excitation failure, and so a total electrical failure, proceed as follows:

- battery master switch	off
- alternator master switch	off
- radio switch	off
- alternator excitation	off
- alternator excitation	on
- alternator master switch	on
- radio switch	on

Check whether power is restored to the systems. Switch on only those systems required for flight safety.

Total electrical failure

Check the battery and alternator circuit breaker. If the battery circuit breaker only has tripped:

- switch off the electrical equipment that is not essential to the flight
- re-arm the battery and alternator circuit breaker
- switch off all the electrical items if necessary
- use the safety flashlight
- land maintaining the attitude given by ILS slope pre-displays

SECTION 4 - NORMAL PROCEDURES

The following normal procedures supplement those of Section 4.

Preparation

Examine the weather forecast to avoid dangerous flying conditions (minima, icing, etc.).

Check there is sufficient fuel for the planned flight and to comply with regulations.

Pre-flight inspection

Check the following equipment is operational:

Anti-collision lights	checked
Navigation lights	
Cabin lights	
Flight instrument lights	checked
Dimmer	checked
Battery-operated flashlight on board	

Taxiing

Anti-collision lights	on
Navigation lights	on
Pitot heater	off
	checked by successive left and right turns
	set
	correct rotation
	correct deviation

Before take-off

Pitot heater	on
Instrument vacuum	checked
VHF	test
VOR	
Radio compass	
Marker beacon lights	
Transponder	stand-by
Heating demisting	as required

Line-up

- Directional gyro adjustment.

Take-off

- Maintain vertical speed indicator positive at all times
- Switch of taxiing and landing lights at end of runway

Climb and cruise

Above 8000 feet, the pilot may experience night vision problems

FLIGHT MANUAL DR400/180

Landing

Landing light	on
Taxiing light	
After engine shut-down	
Lights	off

SECTION 5 - PERFORMANCES

The performances in Section 5 are not affected.